TruNorthDeck is designed to work with a hidden fastener system to control expansion and contraction, therefore it is important to install the product according to manufacturer's recommended installation instructions. Failure to follow installation instruction will void product warranty. For comprehensive deck installation instructions refer to Trunorthdeck website.

Note: Enviroboard hollow profile for residential applications only and must be installed on 12" O.C. spans. Accuspan deck boards can be installed at 16" O.C. spans.

### Parts Included
- Clip
- Screw
- Driver Bit

### Parts Not Included
- 3/8" Hole plugs with screws
- 2 1/2 " Composite Deck screws

### Tools Required
- Drill
- 3/8" Drill Bit
- Chalk line

#### Installing First Board

Note: First board must be straight and secured

1a Enviroboard Deck Board - Joists must be on 12" O.C.
When the deck design calls for using Trunorthdeck composite trim accessories ensure that the deck boards are cut to allow for a 3/4" overhang on each end. Position first board along the edge of ledger board and secure to each joist by drilling a 3/8" hole through the first wall of the board then screw the bottom wall of the deck board to the ledger using a #8 pan head screw and capping the hole with a plug.

1b Accuspan Deck Board
Position first board along the edge of ledger board and secure to each joist with a 2 1/2" composite deck screw, it is recommended to predrill the holes to prevent the composite board from cracking and mushrooming of material at the screw head. As with the Enviroboard ensure that the board overhangs the deck for use with E Trim.

2 Position a Hidden Fastener clip at each joist on the grooved edge of the board and secure it loosely with clip screw. Securing the clip loosely will allow the next board to slide under the clip smoothly. Continue positioning deck boards and securing to the joist with Slide and Go Fastener Clips. After a few boards are laid down go back and tighten clip screw. Note: Do not over torque.

#### Clip Torquing Guidelines
Proper torquing of the fastening clips is important to ensure your deck boards will expand and contract. Overtorquing will drive the clip screw into the clip and restrict deck board movement. All drill torques are different so you should determine the proper setting for your drill. Also wood will have different densities so you should take that into account when determining your torque setting.

**Note: Over torquing clips screws will result in voiding the warranty.**

The last board on the deck should overhang the deck by 3/4" if using composite trim. Trim any excess by ripping the length of the board and predrill the board at an angle and secure the board to the joist with deck screws this will prevent the board from sliding out of the previous clip.

For more information visit us @www.trunorthdeck.com